



CENTROID™

M-400

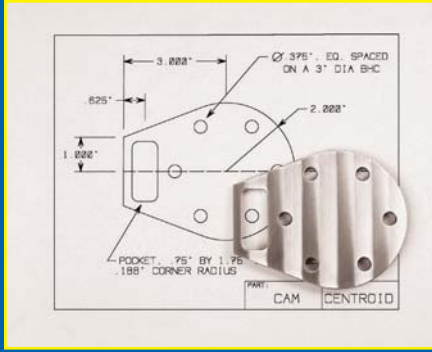
CNC Control
For Mills



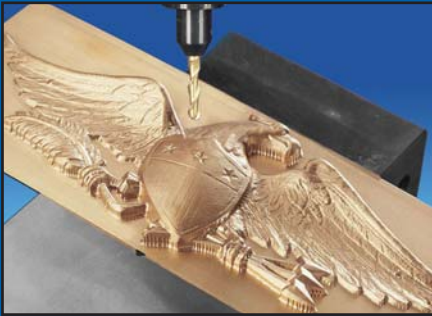
Made in USA



So Easy, You'll Cut Parts The First Day!



From Print to Part...
In Minutes!

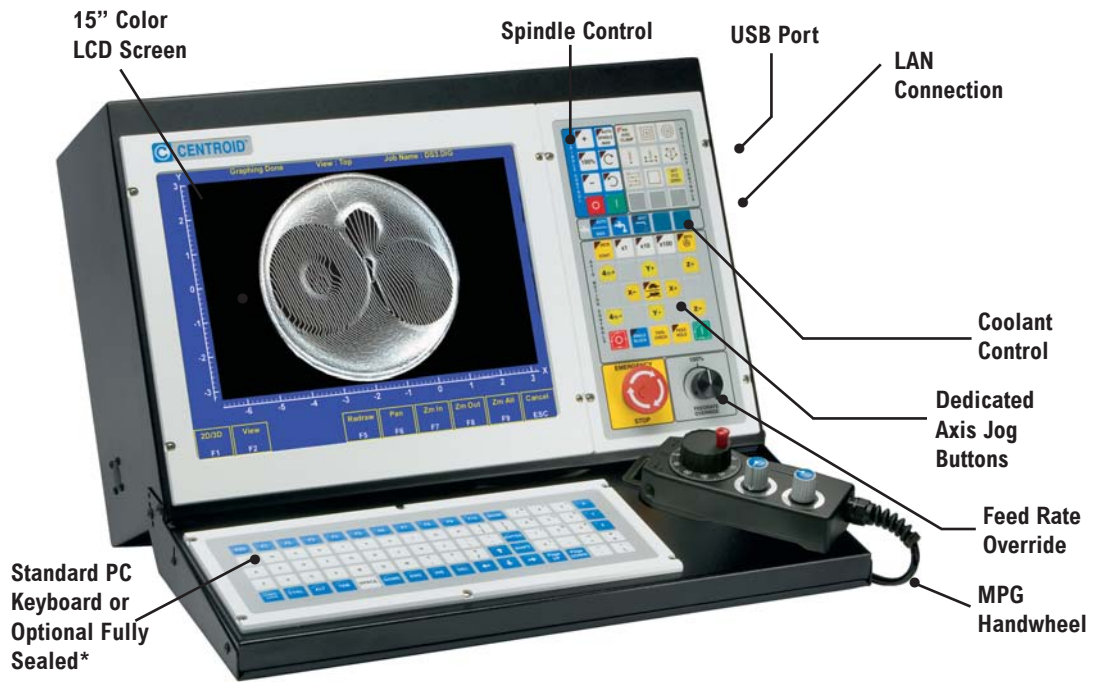


High Speed Machining



Threadmilling*

www.CENTROIDCNC.com



Do more with a CENTROID!

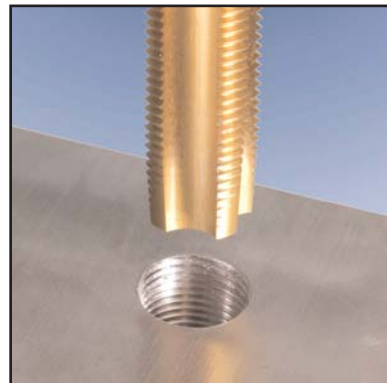
- Cut parts the first day with intuitive, straight-forward operation
- Increase production with faster setups and easier programming
- Expand your machining applications and compete on higher paying jobs without higher cost
- Connect easily to any computer system by using USB, LAN or RS-232 (serial)

Advanced Features Include

- 1,2,3,4 or 5 axis simultaneous motion control with spindle speed control
- High-speed machining with superior accel/decel look ahead
- Digital servo amplifiers and motors
- 512MB built in solid state hard drive
- AC and DC servo motors
- Easy to use part and tool setup menus
- 15 Inch east to read color LCD display
- 3D tool path graphics, with runtime display
- Full conversational programming, No G-Code knowledge needed

High Speed Machining

- Run large, complex CAD/CAM or engraving programs without worry.
- High-block through-put, combined with superior, up to 2000 line, accel and decel lookahead
- Fast, smooth cuts accomplished at highest possible speed, while holding tight tolerances



Rigid Tapping*

- Perfect repeatable taps each and every time
- Allows use of solid tool holders with your tap
- Special Deep Hole Tapping Cycle for large-diameter



Smart Automatic Tool Changer Control*

- Controls Geneva or Swing-Arm tool changers
- Control up to 200 tools
- Menu-Driven tool changing without using G-Code

Canned Cycles

- Drill, Bore and Tap*
- Pockets; Rectangular, circular and irregular with auto-cleanout, island avoidance and finish passes
- Repeat whole parts, events or a matrix of holes
- Mirror and rotate whole parts or one entity
- Threadmilling: inside, outside, left and right
- Lines; end points and polar
- Arcs; EP&R, ER&R, CP&EP and 3-points
- Frames; inside and outside of rectangular, circular, helix, and irregular

* Optional

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Easy File Transfer with USB, LAN and RS-232

Z +4.2598

Set Part 0/Position

- 1) Select Axis with F1
- 2) Jog to Touch Off on Part
- 3) Edit the Value if Necessary
- 4) Press F10 to Set Position

Axis	Part Position	Edge Diam
X	0.0000	0.2000

WCS #1 (G54)

Next Axis Auto Probe Prev WCS

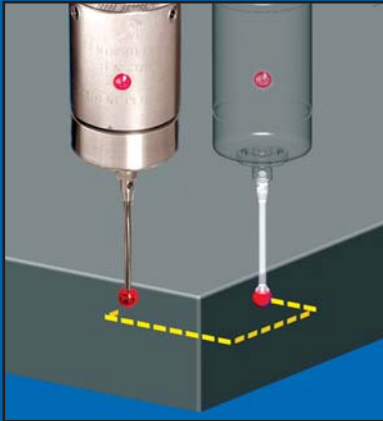
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Tool Geometry Offset Library

	Height Offset	Diameter
H001	-1.1234	D001 0.1250
H002	-1.3562	D001 0.2500
H003	0.0600	D001 0.5000
H004	-0.1324	D001 0.3750
H005	-3.1749	D001 0.6750
H006	0.0000	D001 0.0000
H007	0.0000	D001 0.0000
H008	0.0000	D001 0.0000
H009	0.0000	D001 0.0000
H010	0.0000	D001 0.0000

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Z Ref Manual Auto +.001 -.001



Automatic Part Setup with Probing Cycles*

Intercon Conversational Programming

- Quickly enter programs at the machine
- Easy "fill in the blank" menus
- Graphical help does the math for you
- Software automatically generates the G-Code
- Check your work instantly with 3-D tool path graphics

Probing Cycles*

- The DP-4 Probe with Probing cycles, offers easy, push-of-a button use
- Find edges, corners, bore centers, boss centers and fixture offsets
- Automatically set Part Zero position, quicker and more accurately than manual methods
- Co-Ordinate System Rotation*, never manually tram a vise again



Automatic Tool Setter*



Digitizing*

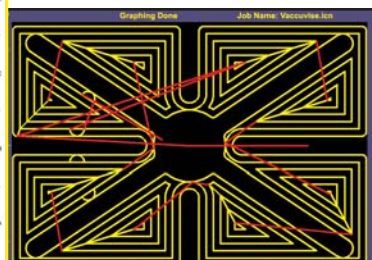
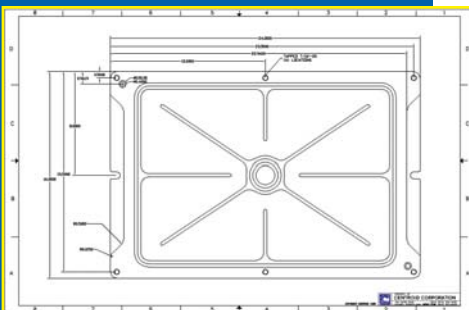
- Duplicate parts in 2D or 3D
- Perform grid, radial and contour/CAM copy digitizing
- Automatically generates G-Code from Digitizing, ready to cut the part, or export to CAD/CAM
- Mold Magic software provides for "plug to mold" or "mold to plug" data manipulation

Automatic Tool Setter*

- Measure tool height offsets more accurately than manual methods
- One Touch operation sets Tool heights within 0.0001" in seconds
- Press one button to measure all ATC tools

DXF Import*

- Import DXF files from any CAD/CAM package
- One touch DXF engraving
- Seamlessly import polylines
- Easily load files with USB connection



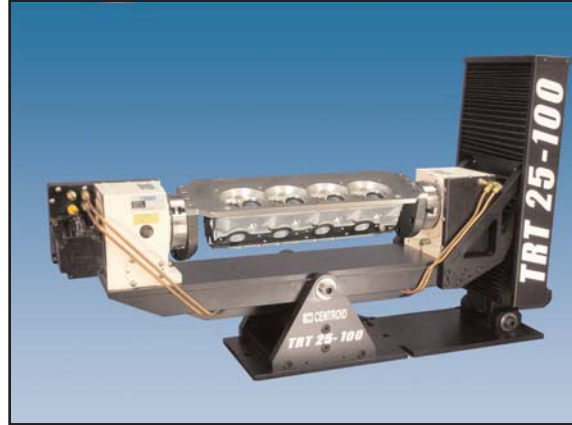
From DXF To Part

M-400 Options*

- * DXF CAD Drawing Import
- * Tilting Rotary Tables
- * Precision Rotary Tables
- * 2D & 3D Digitizing Software
- * Probing Cycles
- * DP-4 Digitizing Probe
- * TT-1 Automatic Tool Setter
- * Engraving Software
- * Smart ATC Control
- * Multiple Work Coordinate Systems
- * User-Definable Macros and Sub Programs
- * Compression Tapping
- * Rigid Tapping
- * Scaling and Mirroring
- * Unlimited Part Program Size
- * Coordinate System Rotation
- * Sealed QWERTY Keyboard
- * MPG
- * Console Floor Stand
- * Electrical Cabinet Mounting Stand

Engraving*

- Engrave letters, numbers, symbols, and logos
- Import DXF CAD drawings
- Create programs on your offline Windows PC
- Engrave on arcs, spheres, slopes and more
- Create your own logos and characters from imported files
- Transfer designs to the control using USB or LAN



Tilting Rotary Table*

- The most rigid and accurate Tilting Rotary Table available
- Ballscrew driven tilt mechanism, providing 0.0002 accuracy
- Do 5 axis simultaneous machining on a standard 3 axis mill
- Great for use with cylinder heads and other irregular shaped parts

OEM & Retrofit CNC Control Systems

- Pre-engineered CNC control packages are available for: kneemills, bedmills, machining centers, boring mills, routers and water jets
- Specialty uses include 5 axis machines, welders, lasers, plasma cutters and punch machines
- Common CNC control configurations are in stock and ready for immediate shipment
- CENTROID retrofit upgrade kits are perfect for good machines with obsolete controls



Over 25 Years of Experience

CENTROID is a U.S. owned and operated company with thousands of CNC controls in operation world wide.

Designed To Last

CENTROID continues to support every CNC control we ever produced

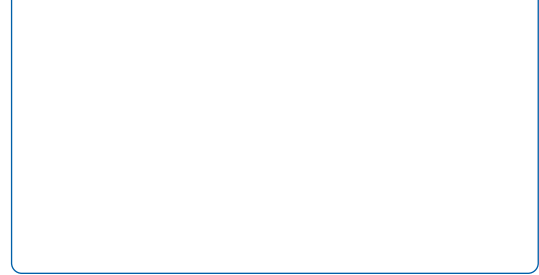
Certified Worldwide Support

Worldwide network of factory certified technicians, provide fast and affordable CNC Sales, Training, Service, installation and Support.



CENTROID
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Distributor:



* Optional