



**CENTROID™**

**Tilting Rotary Table**

TRT 25-100

## 5-Axis CNC Cylinder Head Porting



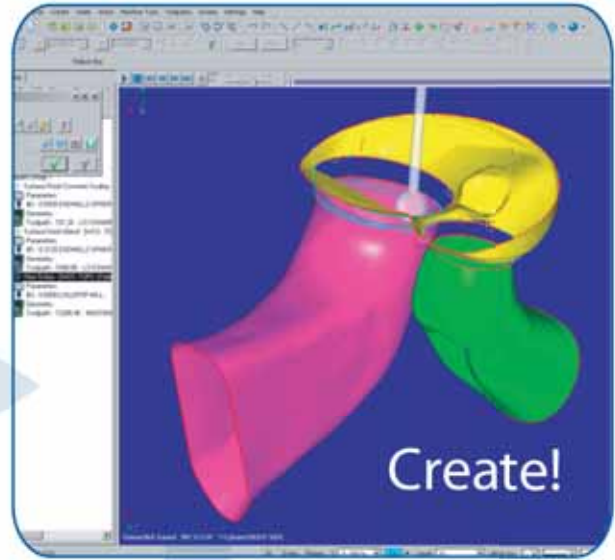
Full Turn-Key  
Solution  
Training Included!



Unique Ballscrew  
Design\* holds better  
than .001" accuracy!

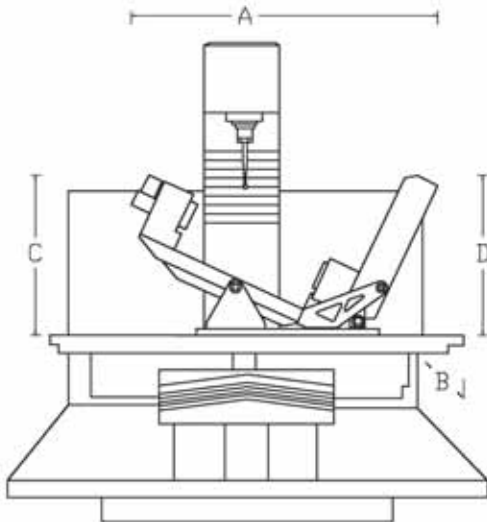
\*patent pending

# Port Heads in Hours Not Days



## TRT 25-100

Distance Between Centers	25" (635 mm)
Maximum Tilt	50° (25° each way)
Rotation	360°
Minimum Indexing Unit	.0005°
Maximum Rotation Speed	22 rpm
Tilt Accuracy at Extremes	.001" (.025 mm)
Weight	600 lbs. (273 Kg.)
Overall Dimensions H / W / L (inch)	28" / 14" / 48"



Min. Machine Travels	
X	25" (635 mm)
Y	13" (330 mm)
Z	30" (762 mm)

TRT 25-100 Max. Dimensions	
A	52" (1321 mm)
B	14" (356 mm)
C	27" (686 mm)
D	28" (710 mm)

## Package Includes:

- TRT 25-100 Tilting Rotary Table
- Mastercam X (5-Axis CAD/CAM)
- Digitizing Software
- DP-4 Probe Package
- TT-1 Auto Tool Setter
- Two Weeks Training
- Cylinder Head Fixture Plate
- Tooling



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