AMETEK Encoder to motor connection

NOTES !!!
1: All servo motors must be connected to the motion controller otherwise
a fault ERROR will occur when indexing motors via the software forcing them to DIS-ABLE

2: If motors DON,T TURN or RUN out of control in one direction, SWAP either the A & B channels
over on the encoder OR the SERVO MOTORS Black OR Red wires. One of the 2 options only NOT BOTH