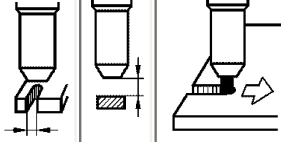
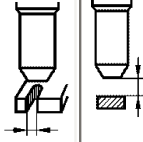
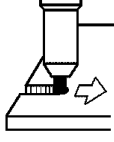

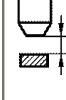
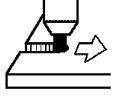




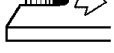












## A gépi lángvágás technológiai irányértékei propán éghető gázhoz

Lemezvastagság, s	A fúvóka száma				Oxigén		Normálüzemben				Intenzív üzemben											
							oxigén		propán		oxigén		propán									
																						
mm		mm	mm	mm/min	kPa	l/h	kPa	l/h	kPa	l/h	kPa	l/h	l/h									
5	1	2,8	6	850...930	800	5 650	150	1 600	200...800	400	250	2 250	400									
10				760...840																		
15		2,9	6	700...760										1 000	6 950	150	1 600	200...800	400	250	2 250	400
20				610...690																		
25				550...630																		
30				490...570																		
40				440...490																		
5		2	3,0	6										850...930	800	9 150	150	1 600	200...800	400	250	2 250
10	760...840																					
15	3,2		6	700...760	1 000	11 100	150	1 600	200...800	400	250	2 250	400									
20				610...690																		
25				550...630																		
30				490...570																		
40				440...490																		
50	3,3		9	350...410	1 000	11 100	220	2 100	200...800	520	310	2 650	520									
70	3,5	12	260...300																			